



**ANTIQUE AUTO PARTS**

P.O. BOX 1217 • LOCKPORT NY 14095-1217 • PHONE: 716-433-1500

These instructions are written exclusively for Mac's Antique Auto Parts Inc. usage by Gary's Steering Wheel Restoration.

## **STEERING WHEEL PAINTING INSTRUCTIONS FOR REPRODUCTION FORD HARD RUBBER STEERING WHEELS**

The following are the recommended steps for preparing and painting steering wheels for a finish that will never wear off, if done properly. All paint or paint prep materials are PPG brand and can be obtained in most cases from your local PPG dealer (Mac's does not sell these products).

- STEP ONE:** Wash the steering wheel 3 to 4 times using a mild cleaner (such as Murphy's Oil Soap), rinse and dry.
- STEP TWO:** Sand the steering wheel with 220 grit sandpaper, fill any holes, gouges, etc. with polyester glazing compound, then sand again.
- STEP THREE:** Spray adhesion promoter according to the directions. Mix primer/sealer (PPG K36 & 2021) according to directions and spray three to four coats.
- STEP FOUR:** Wet sand the steering wheel with 220 grit sandpaper and repair any remaining defects.
- STEP FIVE:** Spray four coats of primer/sealer (PPG K36 & 2021), and again wet sand with 400 grit sandpaper. The steering wheel is now ready for top coating.
- STEP SIX:** Mix paint (PPG DCC) according to the directions and spray four top coats.
- STEP SEVEN:** Again wet sand with 1000 or 1500 grit sandpaper and buff.
- STEP EIGHT:** The steering wheel is now ready for use. Cleaning can be done with a mild cleaner and shine with Pledge polish.
- FINAL NOTE:** We feel these wheels may not require painting; however, to make them authentic some of our wheels will require painting. If you do paint them we are not responsible for any consequential damage. These instructions are to assist you, but at your own usage and risk.